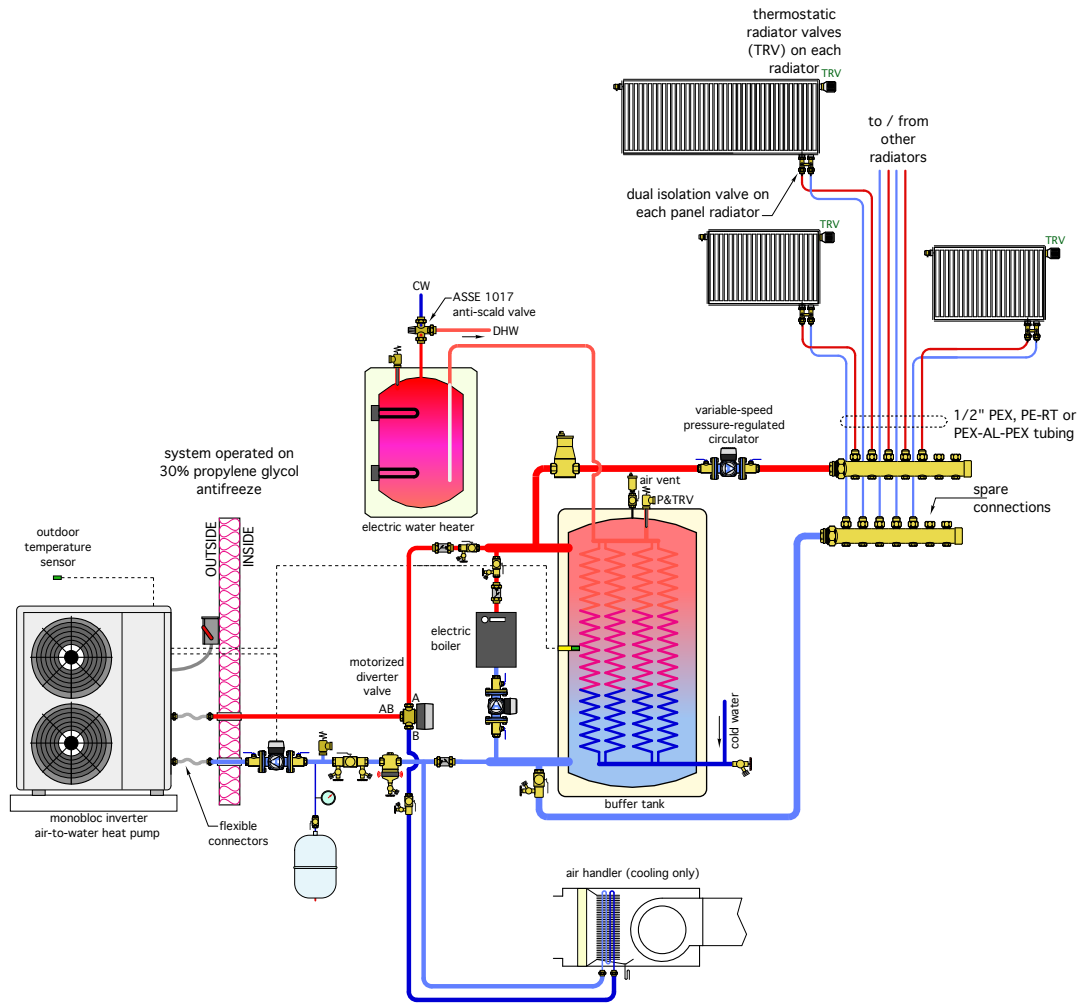


An Overview of Air-to-Water Heat Pumps



BS & Beer
Nov 3, 2022

John Siegenthaler, P.E.
Appropriate Designs
www.hydraulicpros.com



- Most North America heating pros are familiar with *ductless heat pumps*.
- Most are also familiar with *geothermal heat pumps*
- ***Far fewer are currently familiar with air-to-water heat pumps.***



Heat pump “flavors”

“Ductless”, “mini-split”
air-to-air heat pump



air is the source of the heat

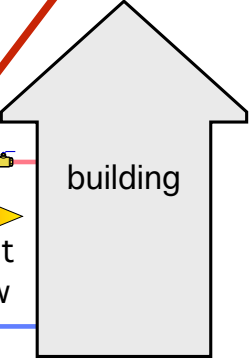


air-to-water heat pump

water-to-water heat pump



water is the “conveyor belt” moving heat to the building



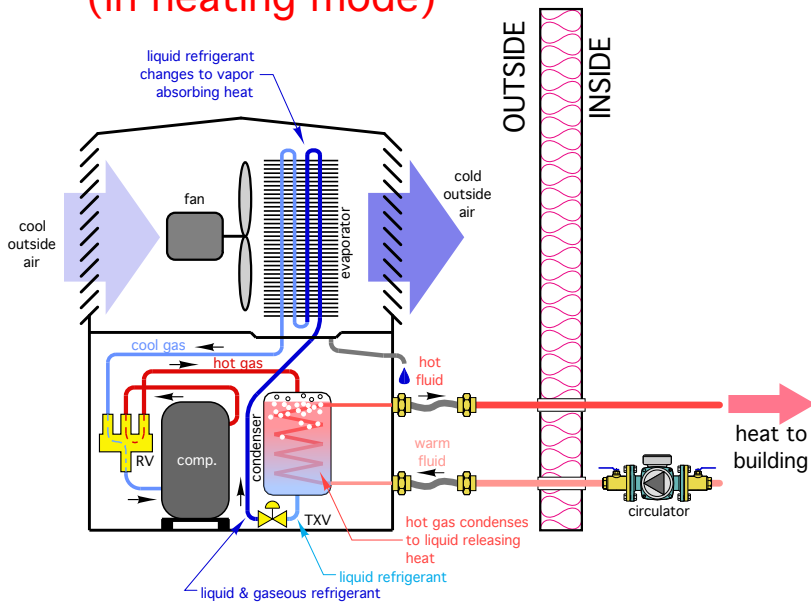
heat flow

Self-contained (“monobloc”) air-to-water heat pumps



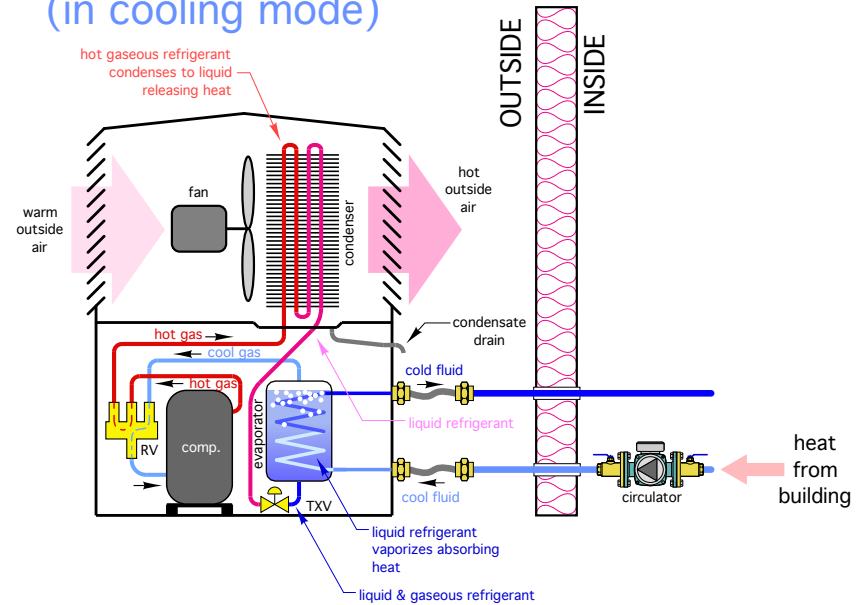
Internals of a monobloc air-to-water heat pump

air-to-water heat pump
(in heating mode)



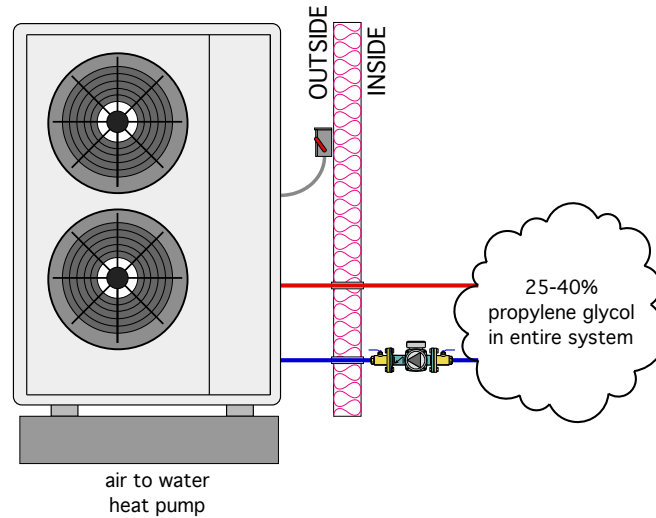
In heating mode: The heat pump extracts low temperature heat from outside air, and transfers it to a fluid stream (water or water & antifreeze) to be used by a hydronic distribution system.

air-to-water heat pump
(in cooling mode)

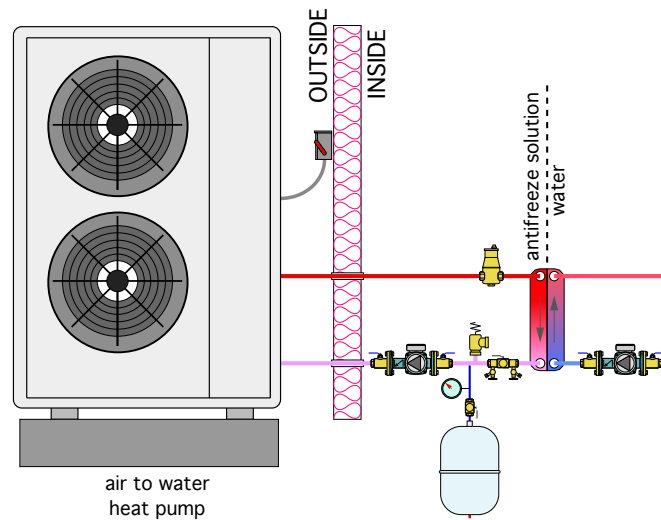


In cooling mode: The heat pump extracts low temperature heat from a fluid stream (chilling it), and dissipates that heat to outside air.

Self-contained (“monobloc”) air-to-water heat pumps



Use 25-40% propylene glycol in the entire system



Use 25-40% propylene glycol in the heat pump loop, with water in remainder of system.

The use of a heat exchanger forces the HP to operate at higher condensing temperatures, and thus lower COP.

Requires 2 circulators & additional hardware / installation labor.

- Pre-charged refrigeration system
- Some have internal circulator, others don't
- Should have freeze protection in North American applications

Split system air-to-water heat pump



Outdoor unit

- Heating mode:
- 1. compressor
 - 2. evaporator
 - 3. expansion device

- Cooling mode:
- 1. compressor
 - 2. condenser
 - 3. expansion device



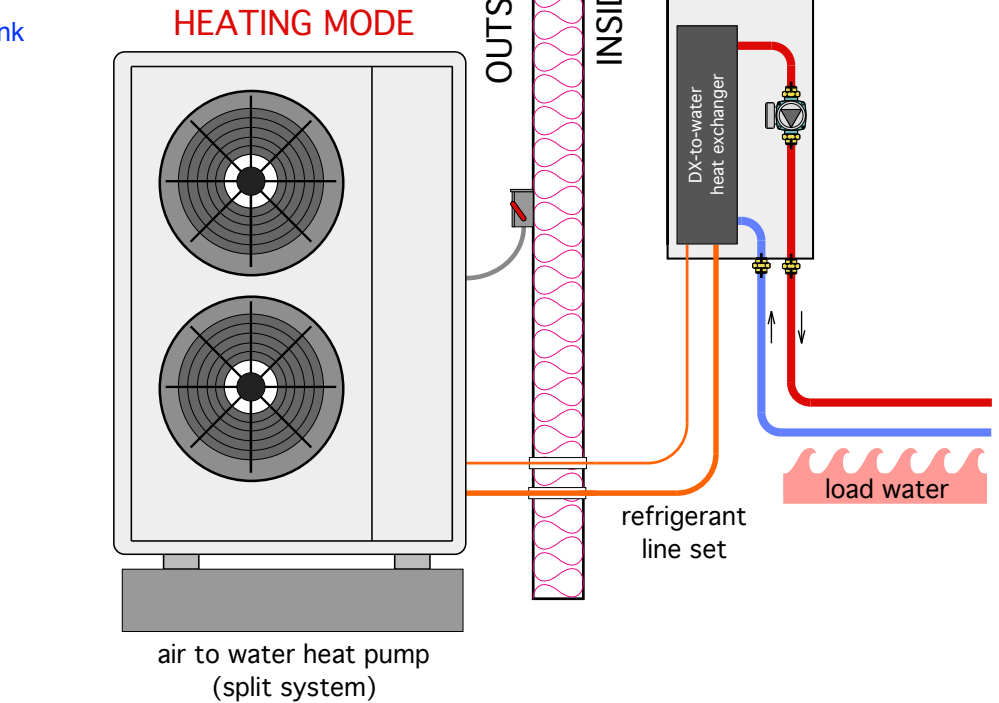
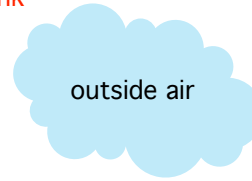
Indoor unit

- Heating mode:
- 1. condenser
 - 2. circulator
 - 3. expansion tank
 - 4. aux element
 - 5. controls

- Cooling mode:
- 1. evaporator
 - 2. circulator
 - 3. expansion tank
 - 4. controls

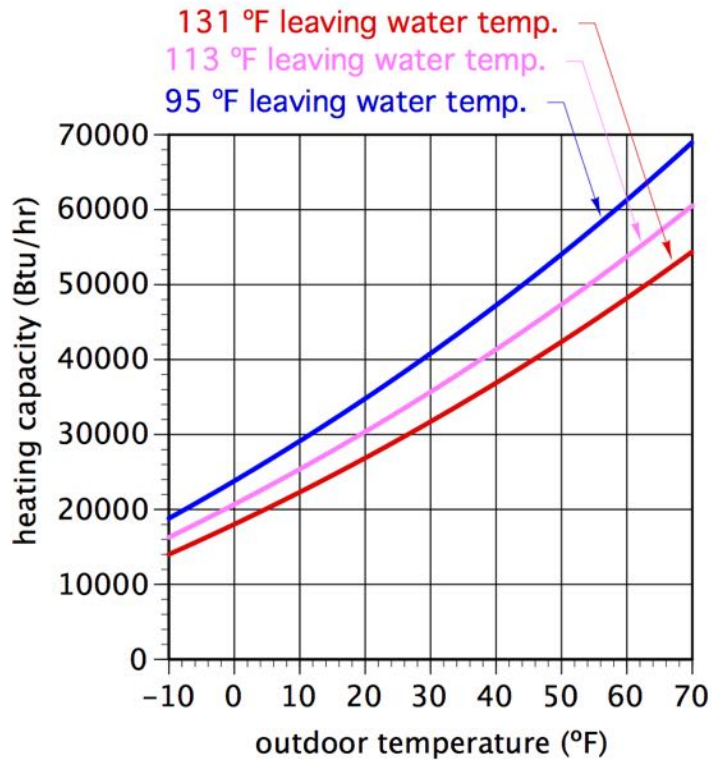


refrigerant line set

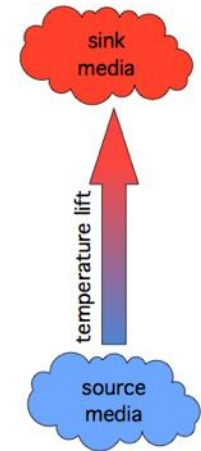
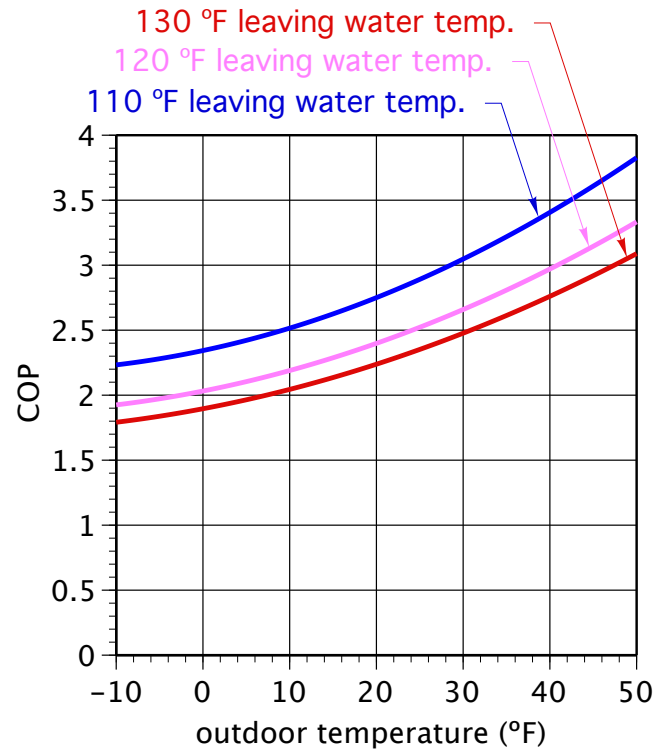


Heating Performance

The heating capacity of most AWHPs decreases with increasing condenser temperature.



The COP also decreases with increasing condenser temperature.



The smaller the "temperature lift" between evaporator and condenser, the higher the heating capacity and COP.

Panel Radiators

Panel radiator installations



towel warmer radiator

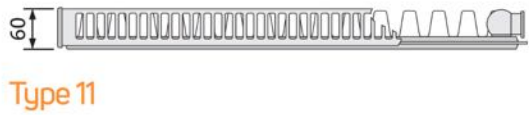
“compact” style panel radiators

Adaptable to different proportions of radiant & convective output

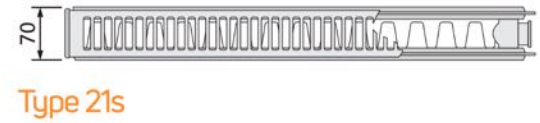
The proportions of radiant vs. convective heat output can be varied based on the configuration of water plates and fins used to construct the panel

Adding more water plates and fins increases both heat output & a higher % of convective heat output.

Higher convective output useful under large window areas (counteracting downdrafts)



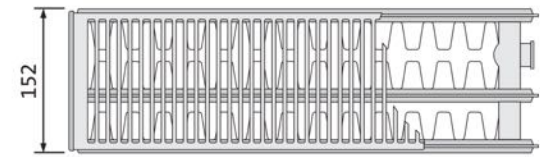
Type 11



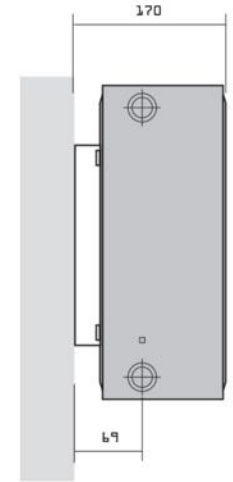
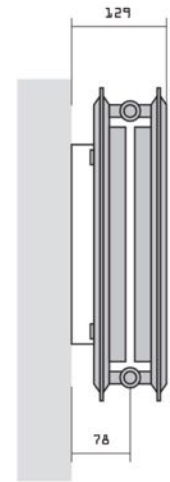
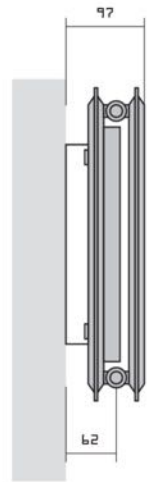
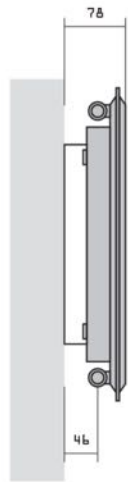
Type 21s



Type 22



Type 33



Type 11, Type 21s, Type 22, Type 33

Simple mounting to walls

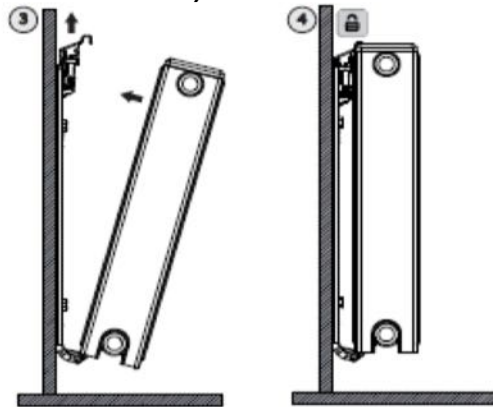
Panel radiators “hang” from simple brackets secured to walls (@ studs for framed walls)

Panel radiators are relatively light:

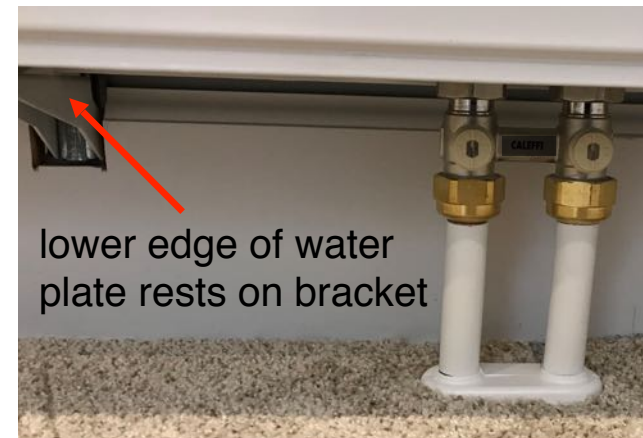
Nominal 2' x 4' double water plate panel weighs 89 lbs and holds 2.25 gallons of water (another 19 lbs).

Most radiators are supported on 2 wall brackets.

Piping connections are 2" center to center spacing



top of bracket “clips” into upper grill

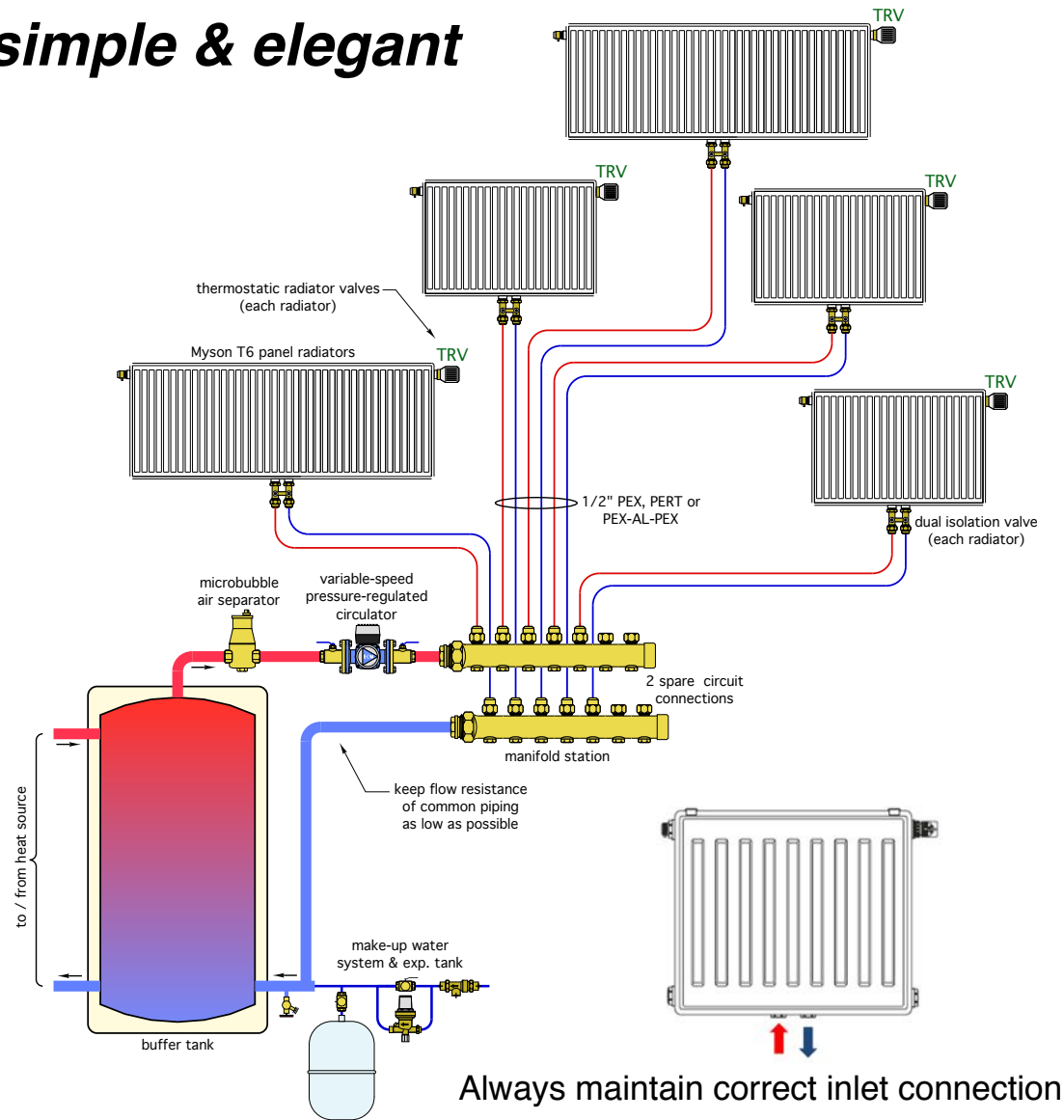


lower edge of water plate rests on bracket

Simple / repeatable
& highly efficient
distribution systems

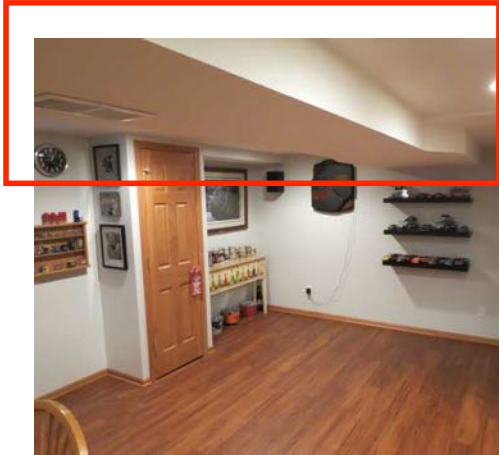
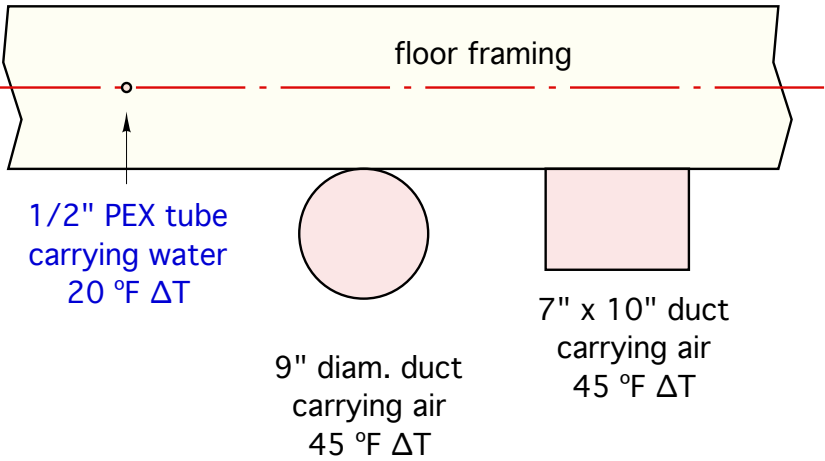
Homerun distribution systems - simple & elegant

- All panels operate at the same supply water temperature (this simplifies panel sizing)
- This piping arrangement has significant lower head loss compared to series or 1-pipe systems (this reduces circulator power requirement)
- This arrangement is ideal for variable-speed constant ΔP circulator (circulator speed automatically adjusts as the TRV on each panel radiator modulates flow)
- Circulator is enabled to run 24/7 whenever the system is enabled to provide heating - on in fall / off in spring (simplifies controls)
- Buffer tank allows for “micro-zoning” without concern over short-cycling heat source (can work with on/off or variable capacity heat sources)
- Buffer tank provides hydraulic separation between variable-speed distribution circulator and heat source circulator (don't need a “dedicated” hydraulic separator)
- Good way to use “remnant” pieces of 1/2” PEX left over from floor heating installations
- Flow rate adjustments can be made for each circuit (allows for relatively simple balancing)



Hydronics allows for minimally invasive installation

"Conduit" size required for 12,000 Btu/hr heat transfer rate

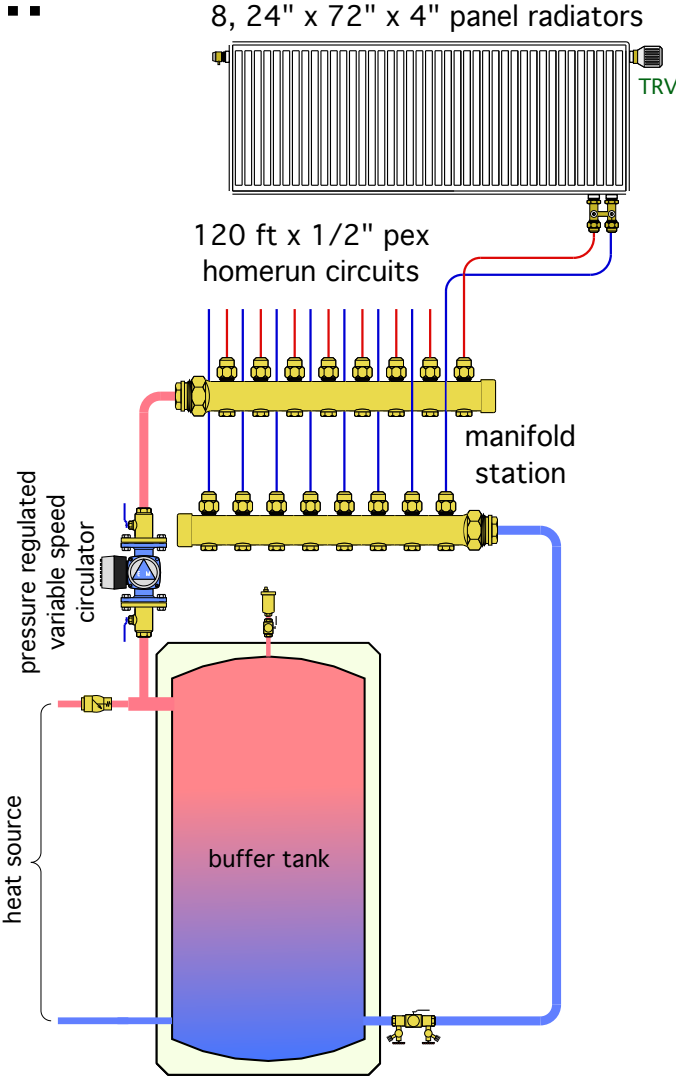


What's possible with good hydronic design...

With good design and modern hardware it's possible to design a homerun distribution system for panel radiators that can supply 30,800 Btu/hr design load using only 8.6 watts of electrical power input to circulator!



$$\text{distribution efficiency} = \frac{30,800 \frac{\text{Btu}}{\text{hr}}}{8.6 \text{ watt}} = 3581 \frac{\text{Btu / hr}}{\text{watt}}$$

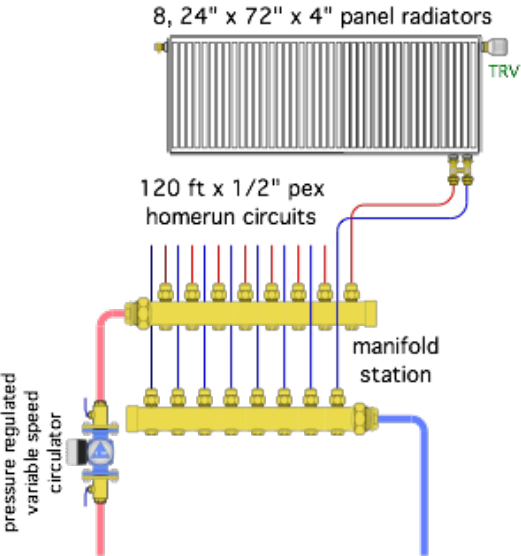


The distribution efficiency possible with a well-designed hydronic system far exceeds that attainable with forced air systems



$$\text{distribution efficiency} = \frac{80,000 \text{ Btu/hr}}{850 \text{ watts}} = 94 \frac{\text{Btu/hr}}{\text{watt}}$$

$$\text{distribution efficiency} = \frac{30,800 \frac{\text{Btu}}{\text{hr}}}{8.6 \text{ watt}} = 3581 \frac{\text{Btu / hr}}{\text{watt}}$$



$$\frac{94}{3581} = 2.6\%$$

In this comparison the hydronic system uses only 2.6% of the electrical energy required by the forced air system for equal heat transport (source to load).

Example systems using air-to-water heat pumps

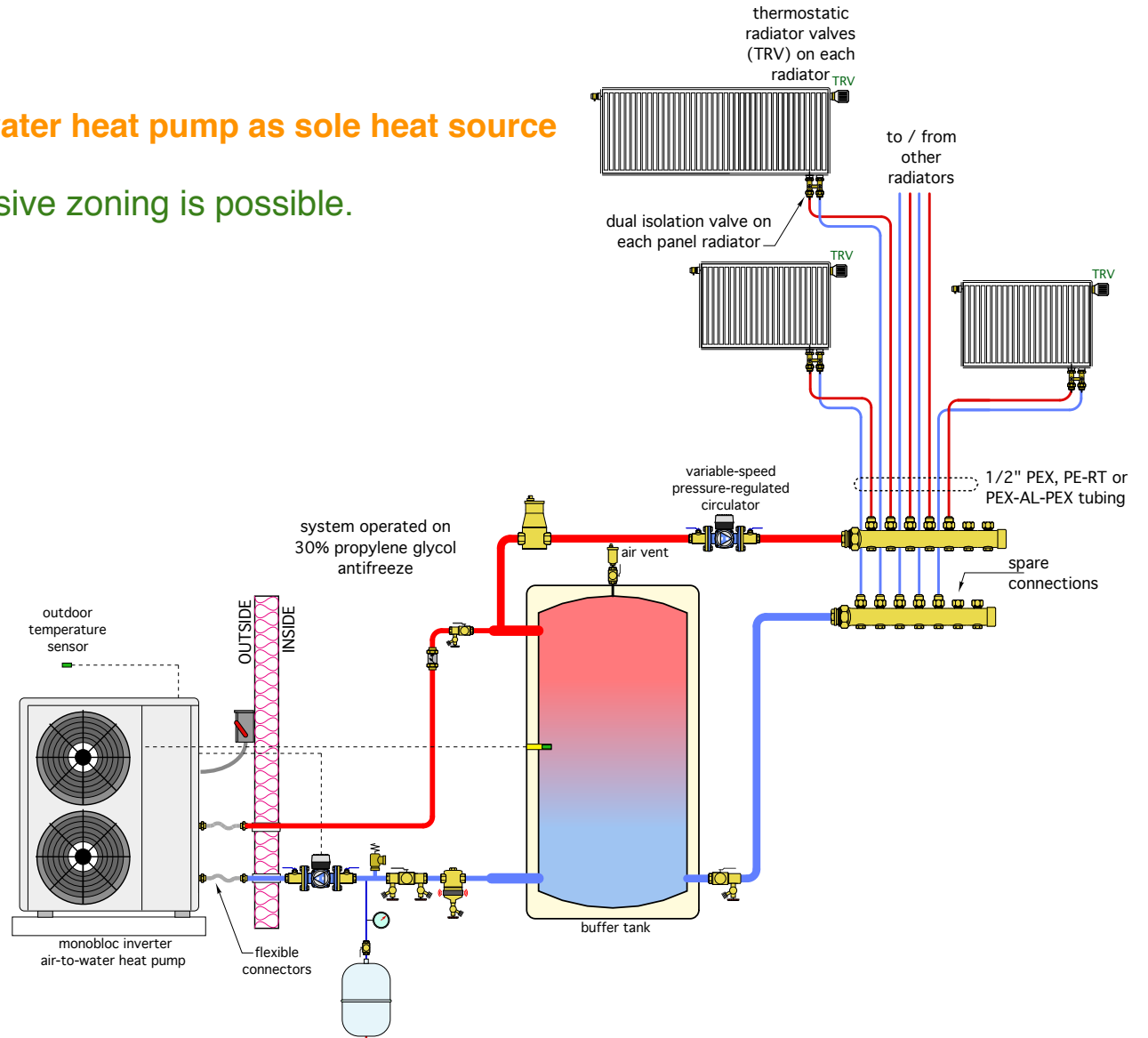
System configurations

Space heating only (zoned), with air-to-water heat pump as sole heat source

PROS: Simple, relatively low cost, extensive zoning is possible.

CONS: No cooling, no auxiliary heating, no domestic water heating, no back-up

Be sure to use a buffer tank if the distribution system is zoned.



System piping configurations

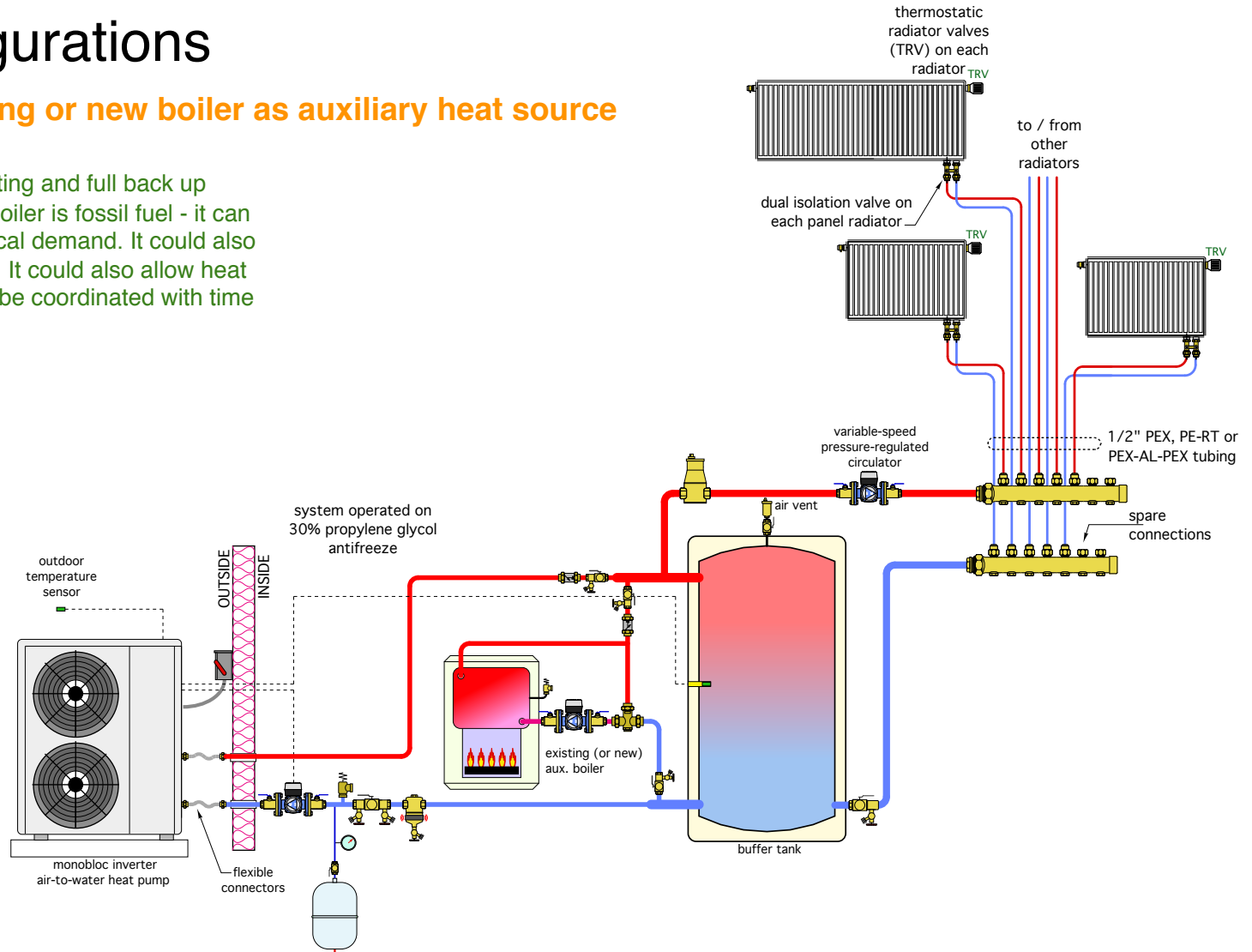
Space heating only, with an existing or new boiler as auxiliary heat source

PROS: Auxiliary boiler provides supplement heating and full back up heating if heat pump is down for service. If aux boiler is fossil fuel - it can operate with minimal impact building peak electrical demand. It could also operate on minimal emergency generator power. It could also allow heat pump to go off-line during peak utility demand or be coordinated with time of use electrical rates.

CONS: No cooling, no domestic water heating

Well-suited to retrofitting existing hydronic heating systems with conventional boilers.

Can also be used with a mod/con boiler - would not require anti-condensation valve.

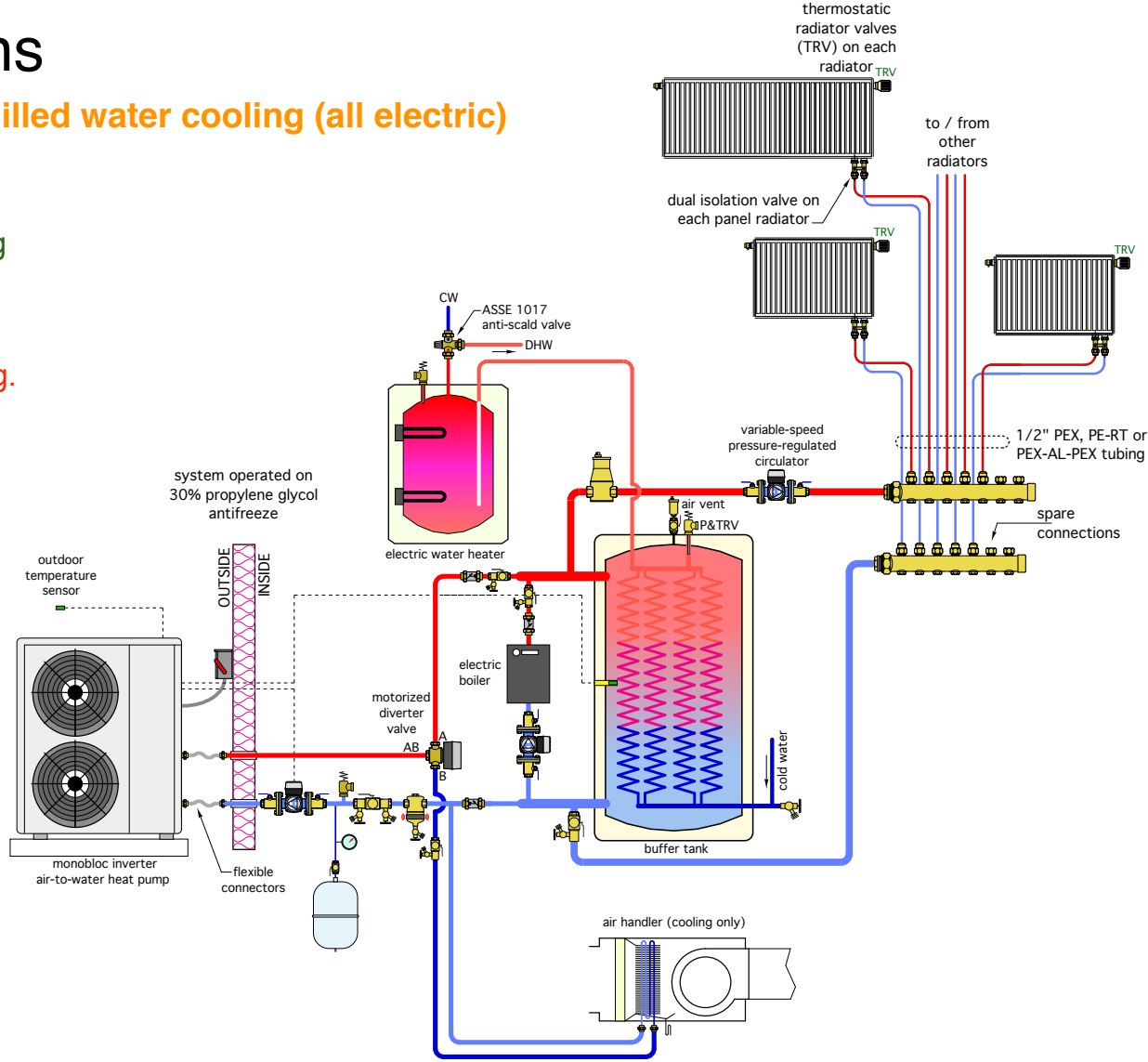


System piping configurations

Space heating + domestic water heating + chilled water cooling (all electric)

PROS: All electric, full backup capacity for space heating & domestic water heating, chilled water cooling

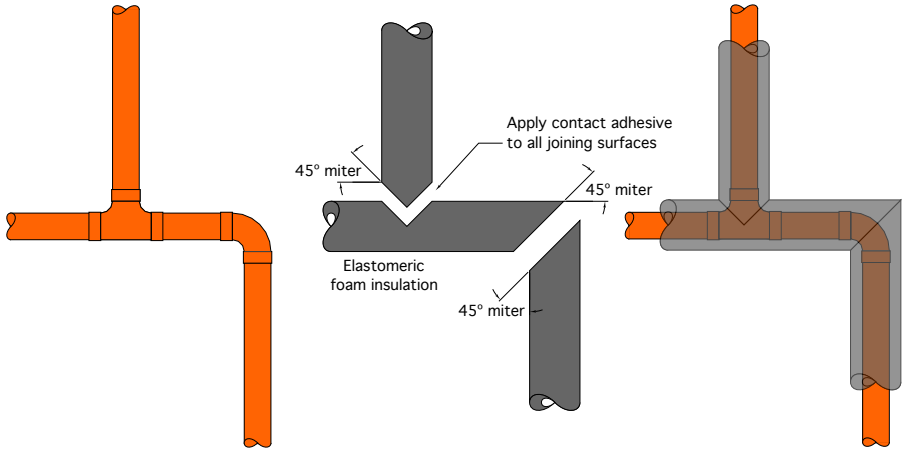
CONS: high electrical demand during lowest outdoor temperatures, when electric auxiliary boiler is operating.



All chilled water piping & components must be insulated to prevent condensation



elastomeric foam

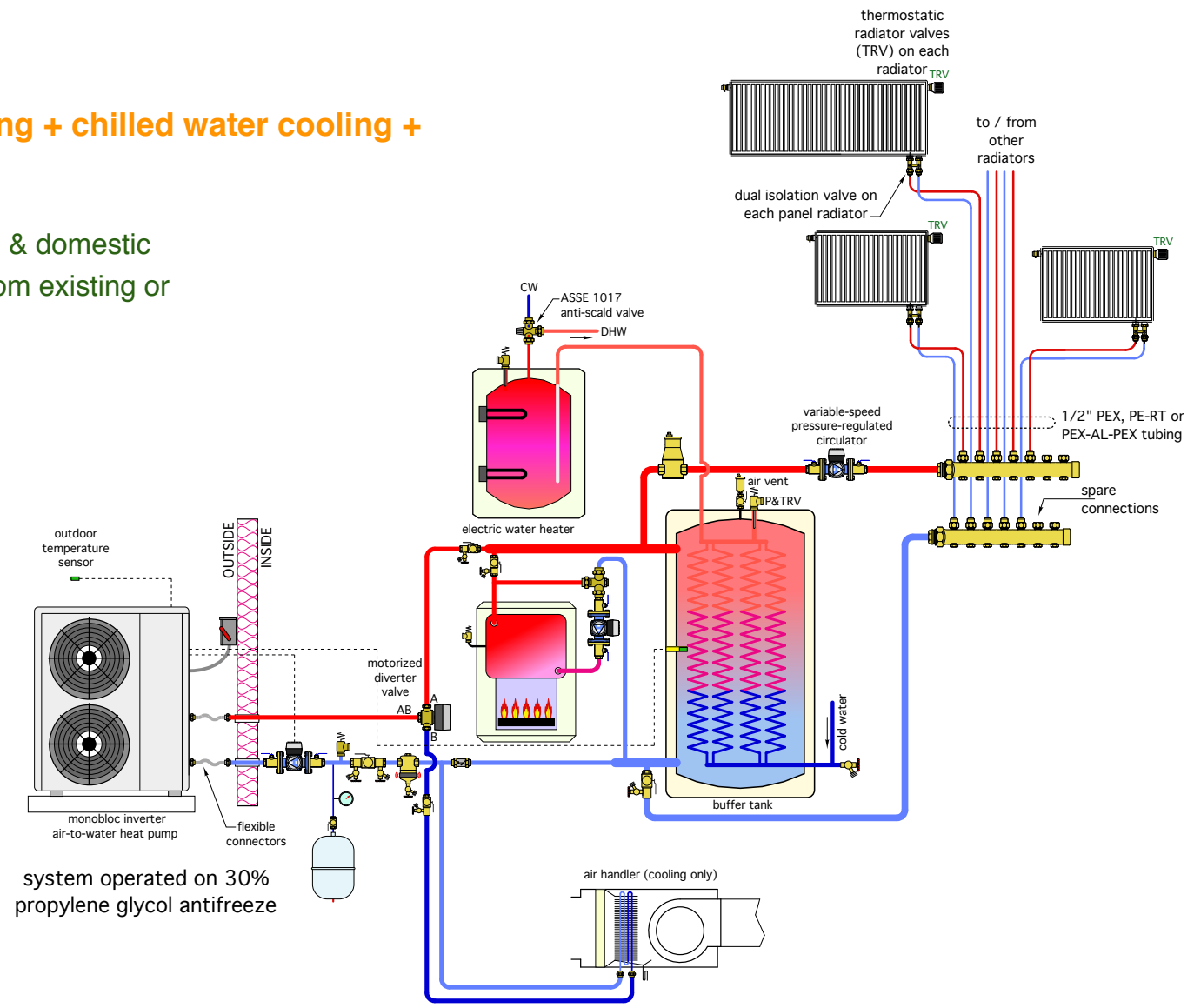


System configurations

Space heating + domestic water heating + chilled water cooling + non-electric auxiliary boiler

PROS: Full backup capacity for space heating & domestic water heating, low electrical power demand from existing or new non-electric boiler, chilled water cooling

CONS: Not all-electric



system operated on 30% propylene glycol antifreeze

New air-to-water system installed in Poestenkill, NY, June 2021

**Enertech “Advantage” system
nominal 5-ton outdoor unit**



Installed (unsubsidized) cost
\$23,000

Installed by The Radiant Store
(Terry Moag), Troy, NY

System has thermal and electrical
energy monitoring
(Caleffi CONTECA Btu meter)

Indoor portion of system



Enertech indoor unit

future expansion of
hydronic heating
(Caleffi manifold
station)

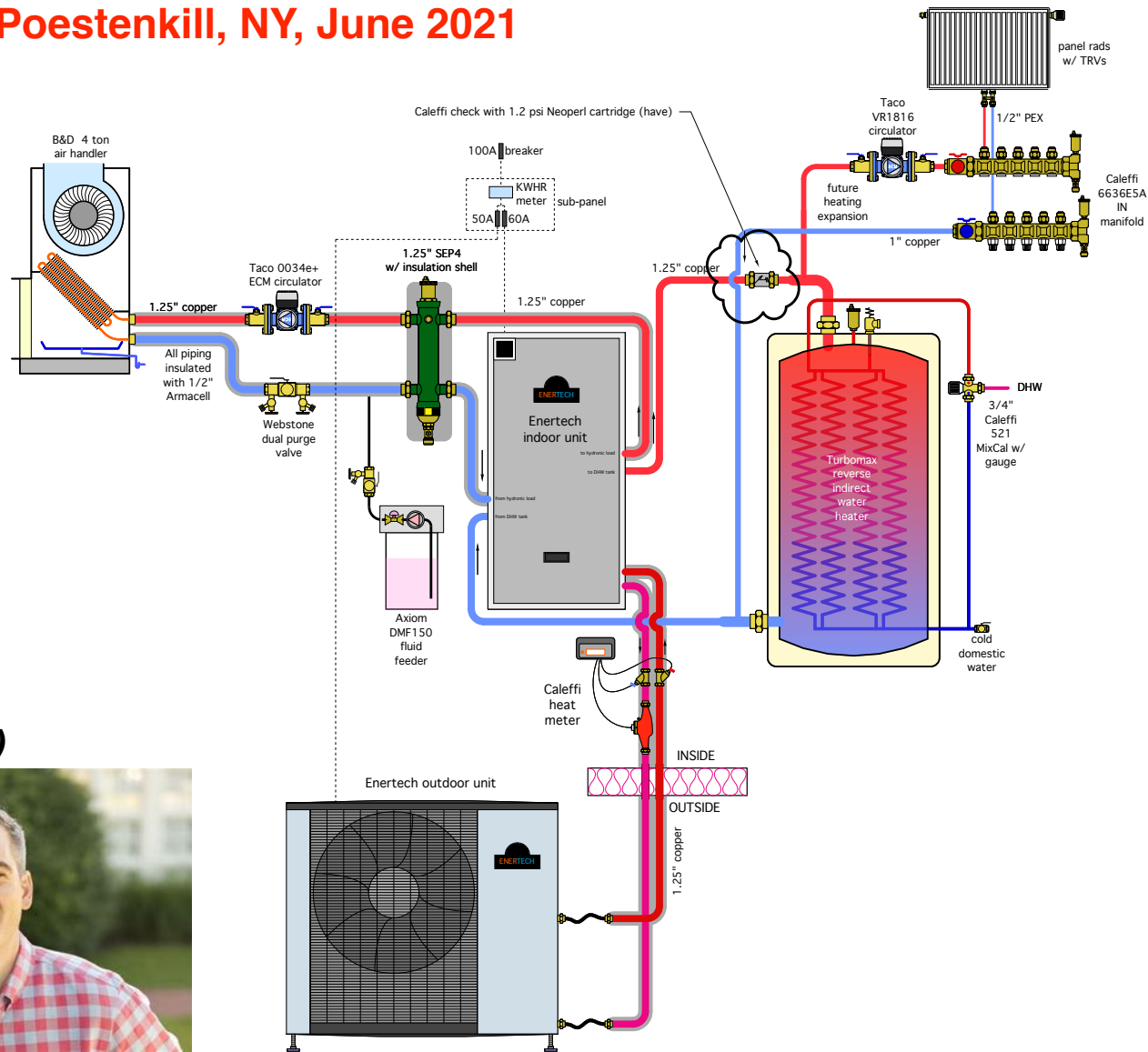
DHW tank
(TurboMax)

air handler w/ chilled water coil (B&D manufacturing)

high efficiency ECM circulator (Taco 0034e+)

New air-to-water system installed in Poestenkill, NY, June 2021

Reverse indirect tank allows future hydronic expansion - such as panel radiators or towel warmers



**Featured on
"This Old House"
January 2022 (Season 20, episode 13)**



Key design concepts:

- Low water temperatures always enhance heat pump performance
(suggest design load supply water temperature ≤ 120 °F)
- Always provide 2-3 gpm / ton of flow whenever heat pump is operating
- Use antifreeze in all monobloc heat pump systems
- Use buffer tank whenever connecting to a zoned distribution system
(*3-pipe buffer configuration allow direct-to-load heat transfer*)
- Insulate and vapor seal all piping and piping components carrying chilled water
- Don't locate outdoor unit where roof runoff falls on it
- Mount outdoor unit above snow line - minimum 12" above ground
- Keep piping between outdoor unit and buffer tank as short as possible